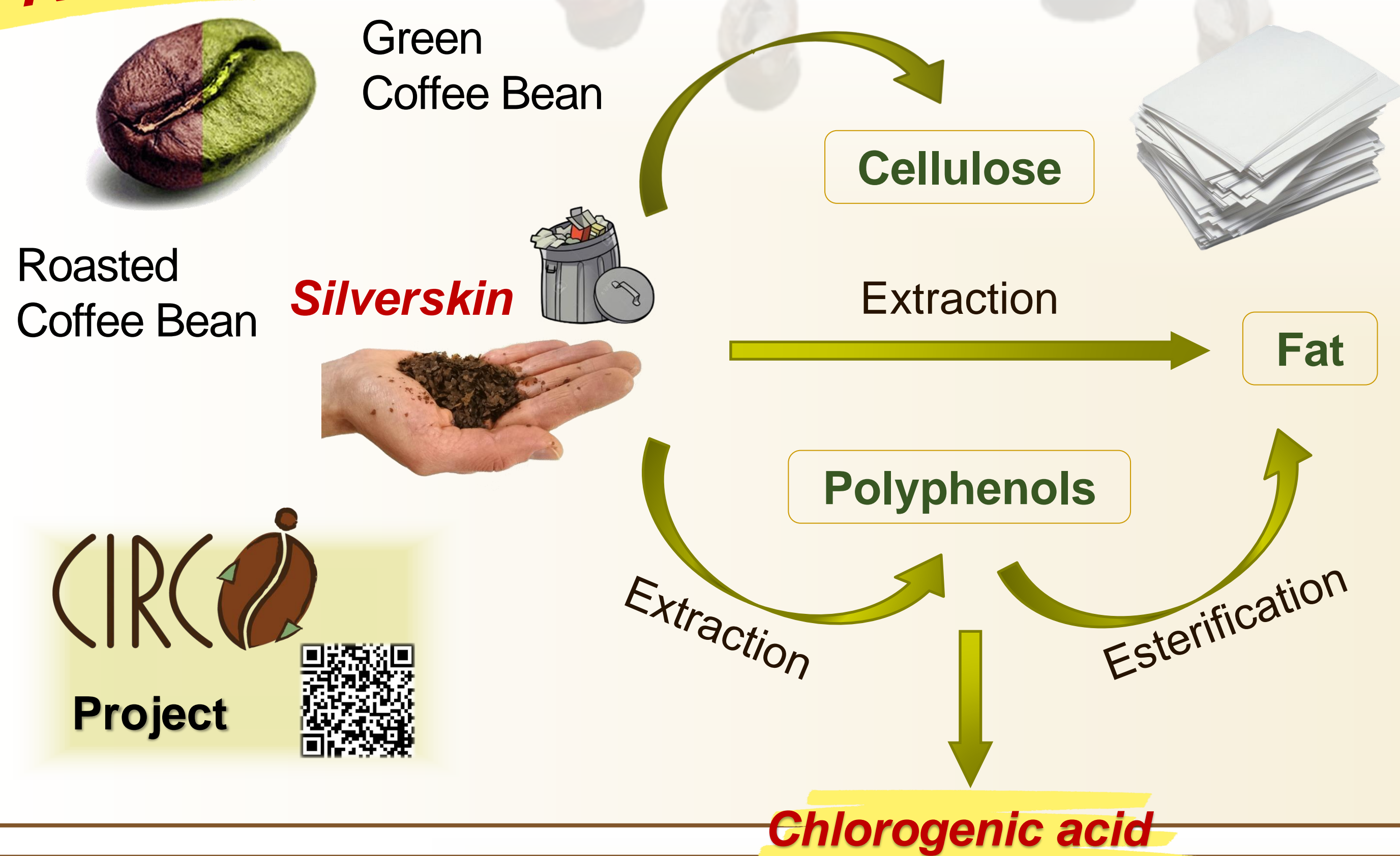


About



Paper

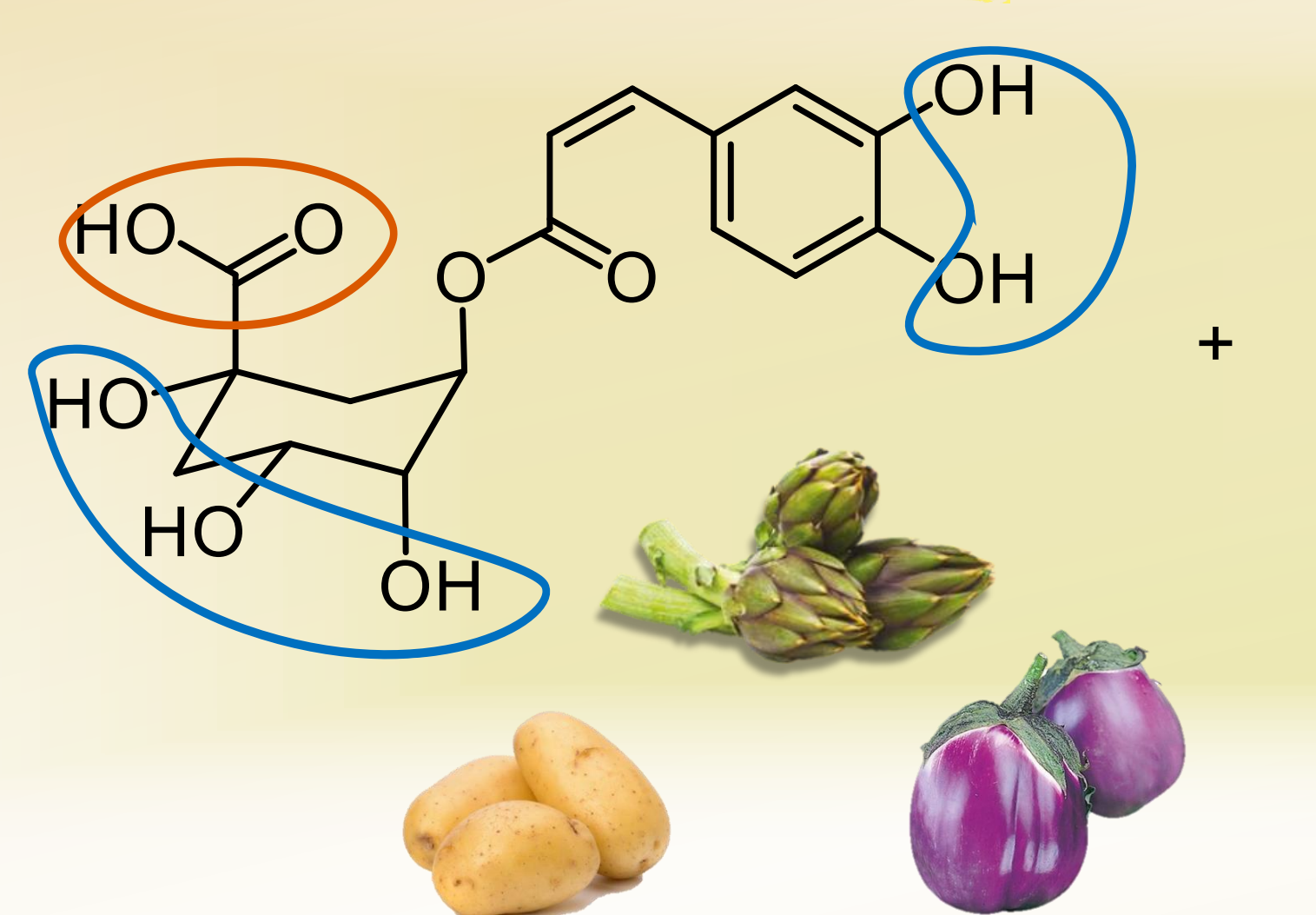
In the frame of CirCO project (acronym of Circular Coffee) founded by Fondazione Cariplo-Innovhub, coffee silverskin, CS, the main dry by-product of the roasting process, was valorized.

Cosmetics

CS is a thin tegument covering the coffee beans with no commercial value, rarely used as fertilizer, livestock feed or energy source, but usually discarded as solid urban waste. However, it could be broken up into cellulose, lignin, lipids and some phenolic compounds, such as caffeine and chlorogenic acids.



Chlorogenic acid, CGA, is a polyphenol widespread in nature that enjoys several pharmacological and biological activities, such as antioxidative, antibacterial, antihypertensive, antitumor, antidiabetic, hypolipidemic, anti-inflammatory, antiviral. However, the highly hydrophilic structure hinders the use into oil-based products and limits its permeability through the skin tissues and its bioavailability.

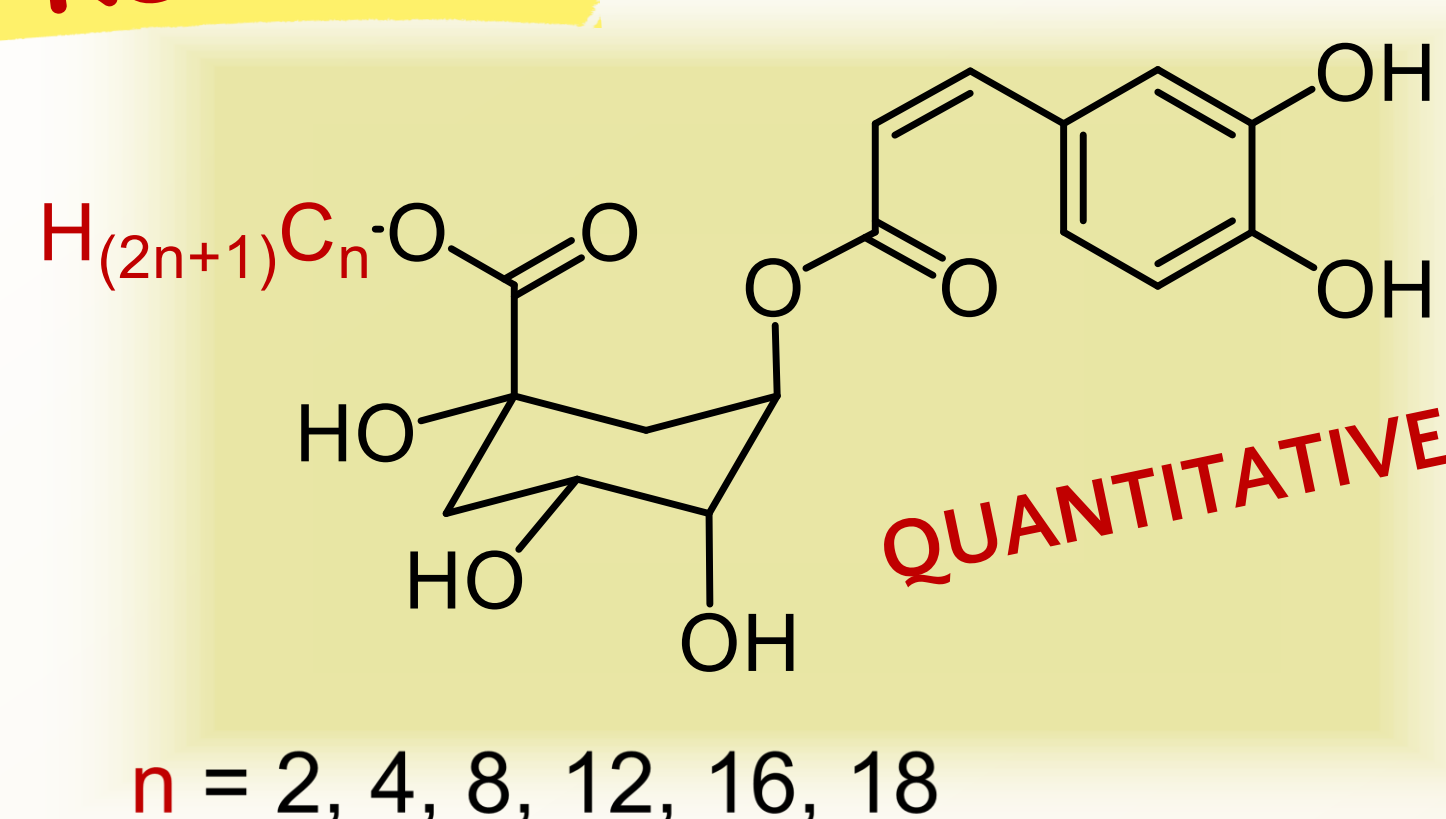


Aims

To overcome these drawbacks, CGA was lipophilized through esterification with a fatty alcohol using sulphonic resins as heterogeneous Brønsted solid acid catalysts.

Heterogeneous catalysis
"Green" solvents, Safe reaction conditions
Easy catalyst separation and recovery,
Low costs

Results



The sulphonic resins Amberlyst® 15 resulted greatly effective in the direct acylation of CGA with fatty alcohols (2-18 carbon atoms) in a **sustainable**, solvent free, one-pot process with **quantitative conversions** and **high selectivities**.

Alcohol	molar ratio	T (°C)	Time (h)	Conv (%)	Yield (%)	Sel (%)
Ethyl	1/30	75	6	94.3	93.8	99.5
Butyl-	1/10	80	6	97.6	91.1	93.3
n-Octyl-	1/7	"	16	97.0	90.6	93.4
Lauryl-	1/5	"	40	95.0	74.3	78.2
Cetyl-	1/4	"	48	91.5	66.0	72.2
Stearyl-	1/4	"	60	96.9	62.9	64.9

SCALE UP

Alcohol	Conv (%)	Yield (%)	Sel (%)	Isolated yield (%)
Ethyl	95.2	94.1	98.8	70
Butyl-	96.4	90.6	94.0	88
n-Octyl-	94.8	93.4	98.5	80
Lauryl-	93.4	76.4	81.8	50

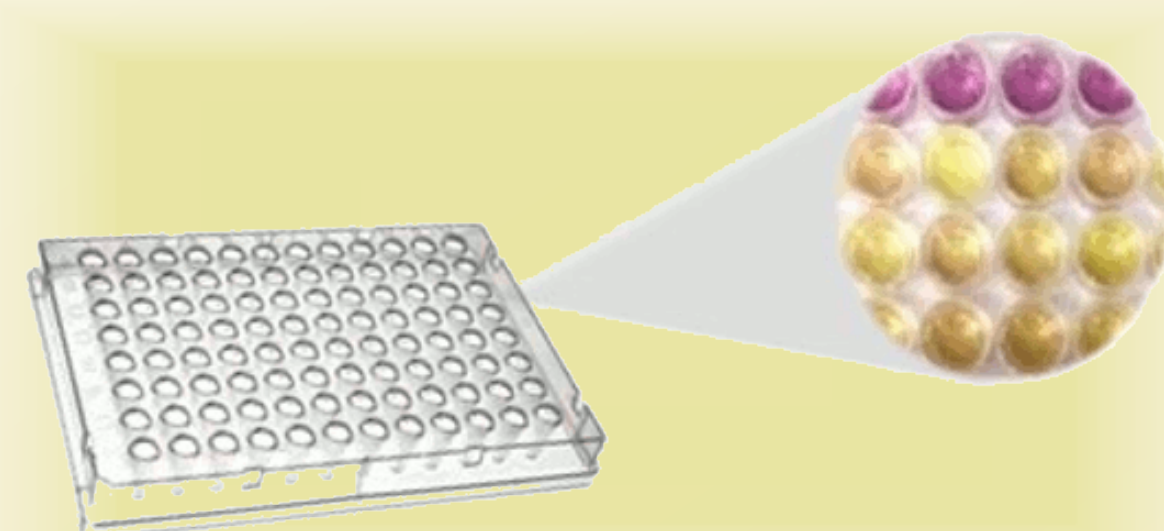
The esters have been easily isolated in high amount by precipitation and subsequent recrystallization processes.

Antianging and antioxidant evaluation of chlorogenic acid esters

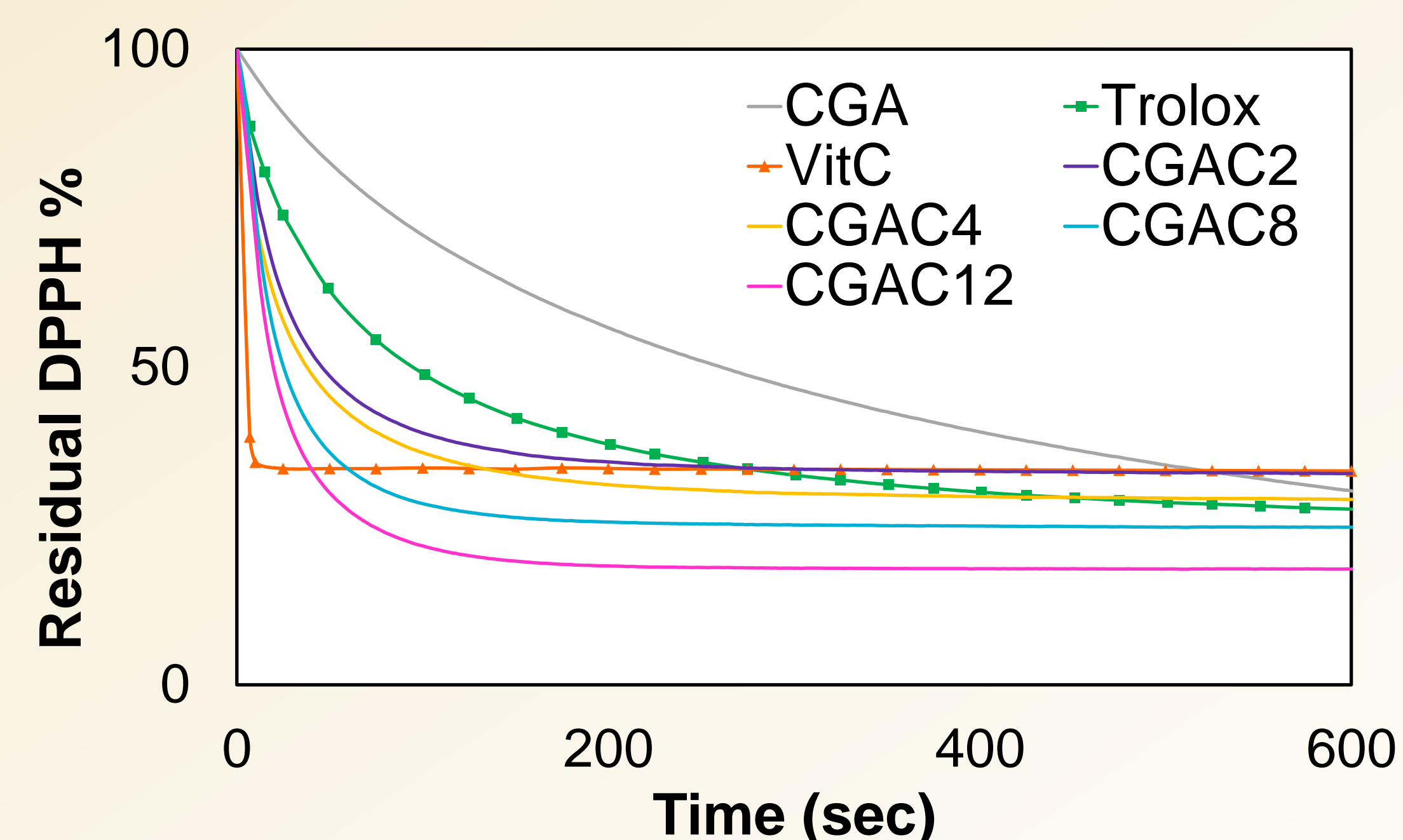
Antioxidant screening - DPPH assay

Sample	EC50 (µM)
Chlorogenic acid	0.214
Ethyl chlorogenate	0.203
Butyl chlorogenate	0.201
Octyl chlorogenate	0.173
Lauryl chlorogenate	0.163
Ascorbic acid	0.203
Trolox	0.184

All the esters have shown an ability greater than CGA and ascorbic acid (the positive control) to halve the starting amount of DPPH radicals.



The highest scavenging activity was shown by **Lauryl** and **n-octyl CGA** that resulted also more potent than Trolox.



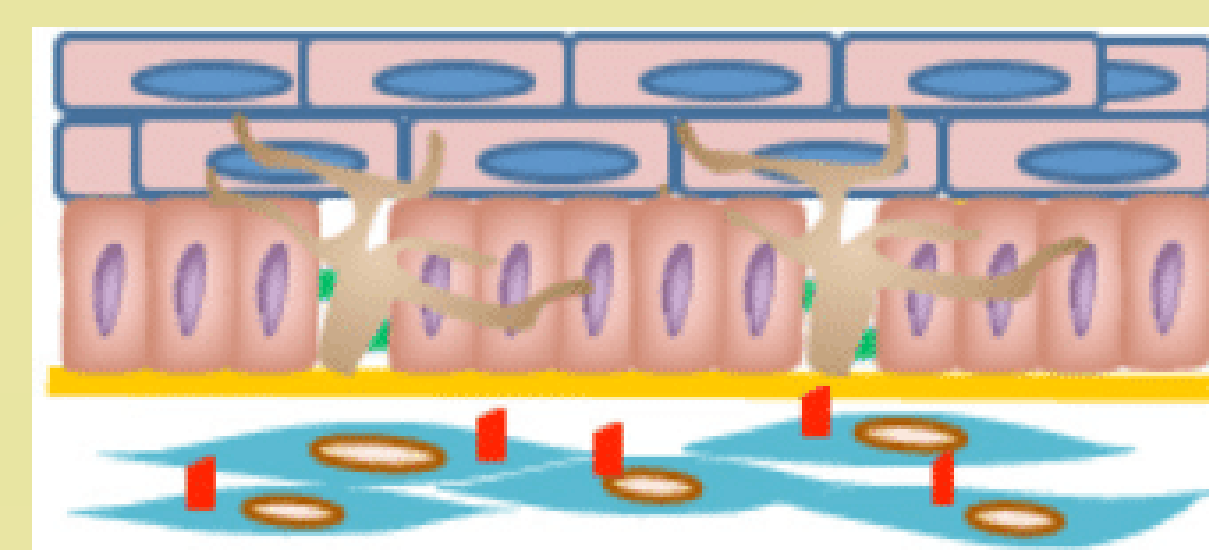
Antianging screening on human cell cultures

Oxidative Stress
UVA irradiation



Human cells cultures +
Sample or Control

Cell viability evaluation
(residual ROS %)



KERATINOCYTES

FIBROBLASTS

In vitro **n-octyl chlorogenate** reduce the oxidative stress of human keratinocytes after UVA irradiation by reducing the production of ROS.

In vitro **Ethyl chlorogenate** improves the viability of human fibroblasts. Moreover, it preserves them from oxidative stress after UVA irradiation by improving the stiffness of the membranes.

In silico studies

In silico predictions of toxicity have shown that all the CGA esters isolated, especially **ethyl chlorogenate**, are not carcinogenic, quite safe and well tolerated.

Reference

Pappalardo, V.; Ravasio, N.; Falletta, E.; De Rosa, M.C.; Zaccheria, F. A Green Lipophilization Reaction of a Natural Antioxidant. *Antioxidants* **2023**, *12*, 218. <https://doi.org/10.3390/antiox12020218>